

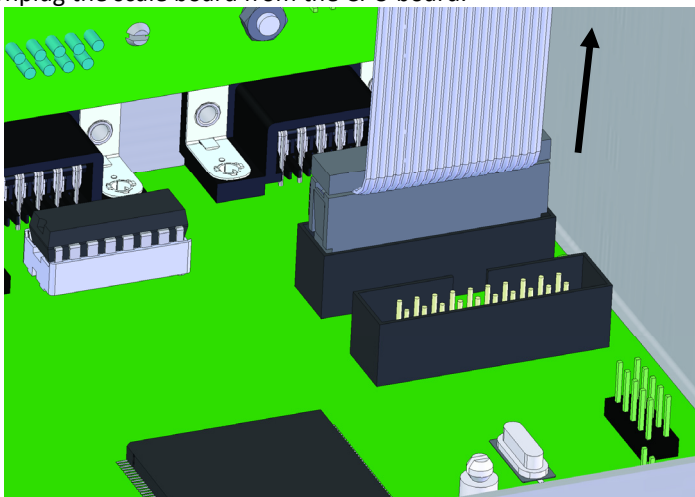
ACC. 89401 - ANALOG LOADCELLS INTERFACE MATRIX II

ASSEMBLY PROCEDURE

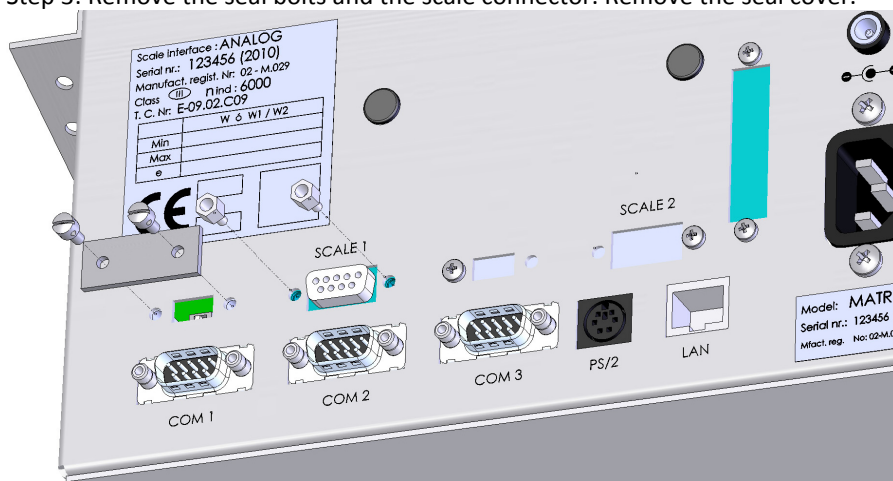
ASSEMBLY PROCEDURE FOR SCALE 1 ANALOG BOARD

Step 1: Take off the four bolts beneath the lateral wings of the indicator. Carefully remove the superior cover until being able to unplug the cable which links the display board with the CPU board. Finish removing the superior cover.

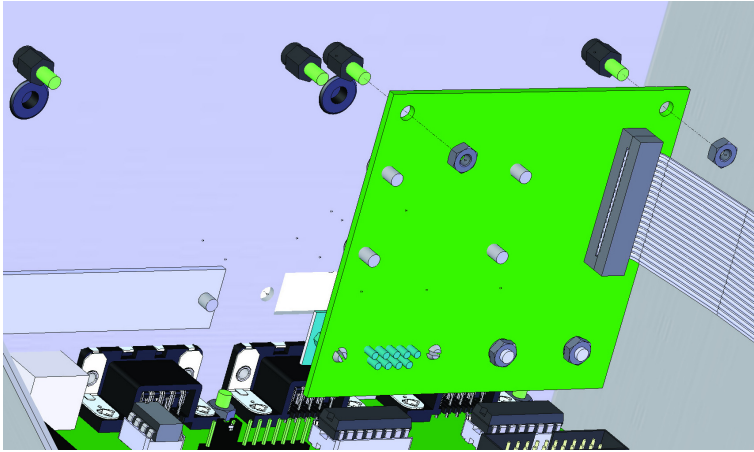
Step 2: Unplug the scale board from the CPU board.



Step 3: Remove the seal bolts and the scale connector. Remove the seal cover.



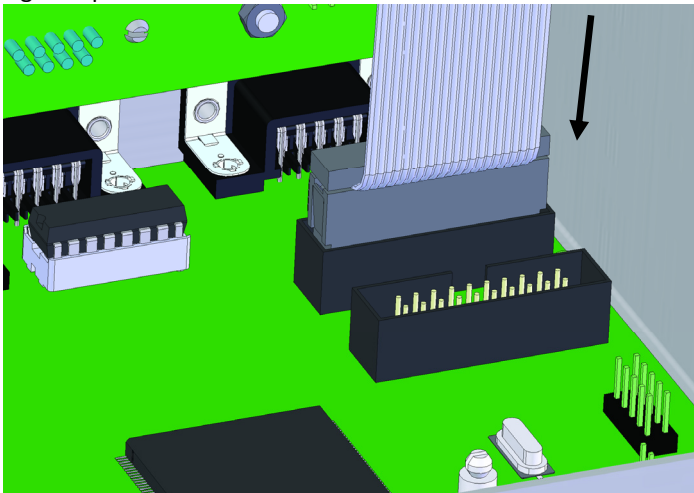
Step 4: Take off the nuts and remove the board.



Step 5: Place the spare board and hold it with the nuts.

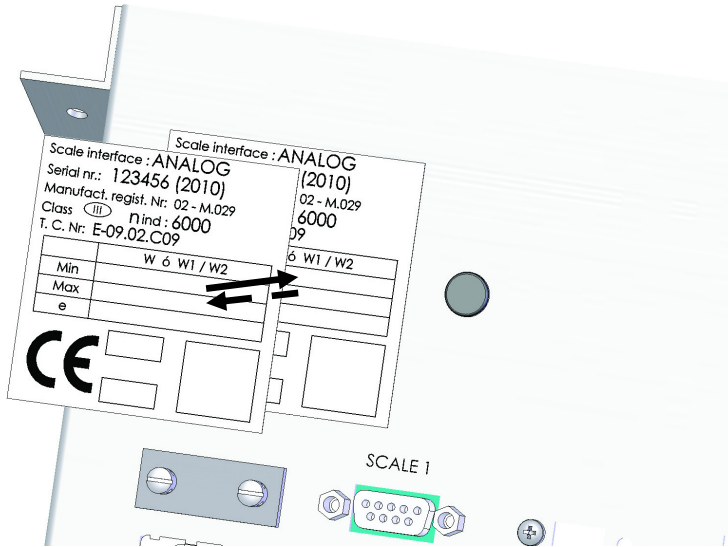
Step 6: Place the seal cover and the seal bolts and scale connector bolts.

Step 7: Plug the spare scale board to the CPU board.



Step 8: Plug again the display board to the CPU and close the superior board by means of the four bolts.

Step 9: Remove the scale label replacing it with the one supplied with the board.



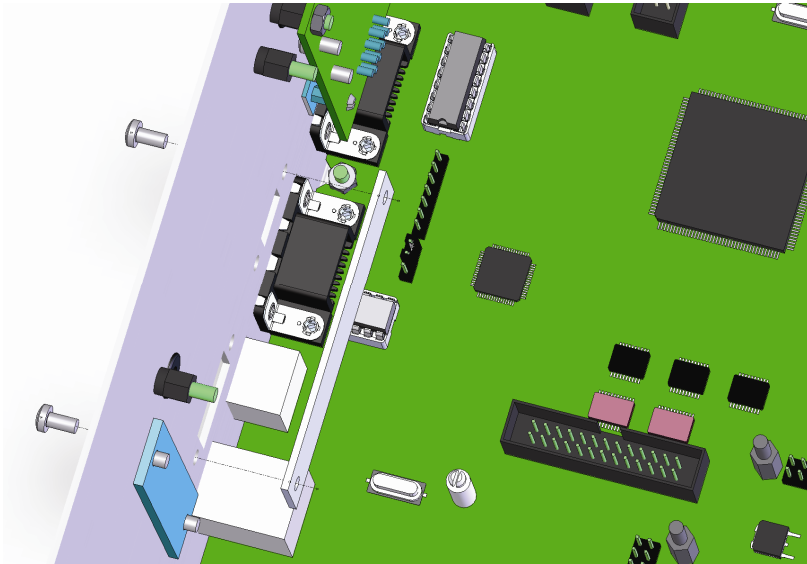
END OF PROCEDURE.

ASSEMBLY PROCEDURE FOR SCALE 2 ANALOG BOARD

Step 1: Take off the four bolts beneath the lateral wings of the indicator. Carefully remove the superior cover until being able to unplug the cable which links the display board with the CPU board. Finish removing the superior cover.

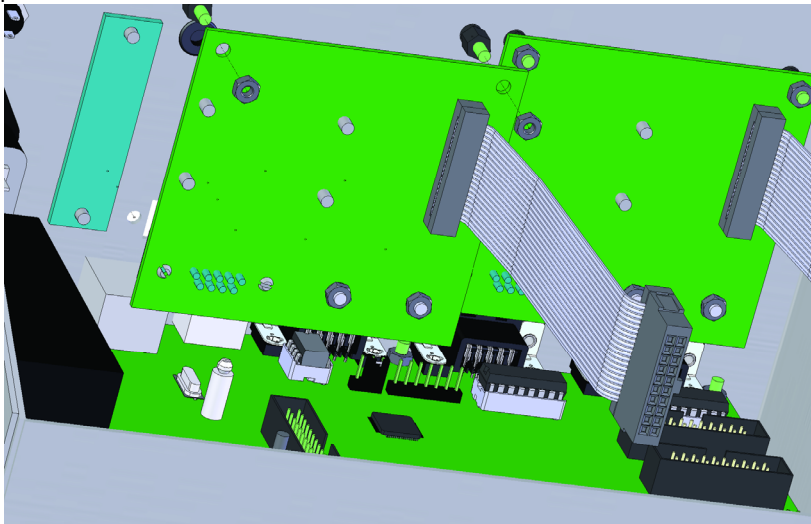
Step 2:

Case 1 – Scale 2 addition: Remove the connectors cover.

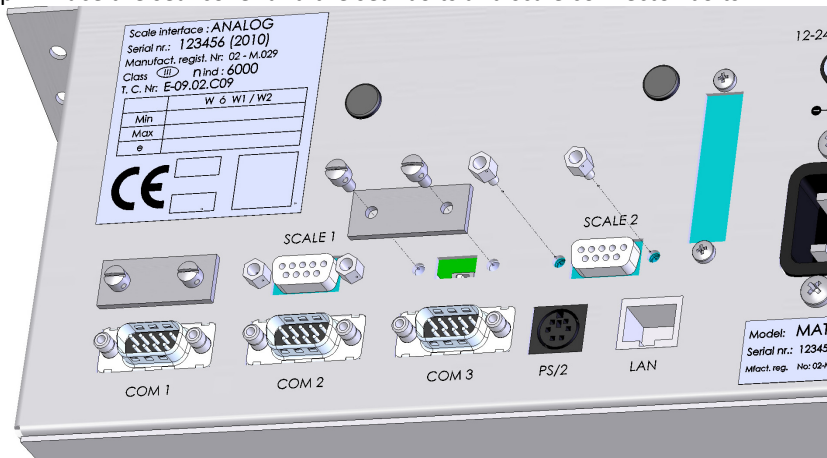


Caso 2 – Scale 2 replacement: Remove the board following the same procedure already described for Scale 1.

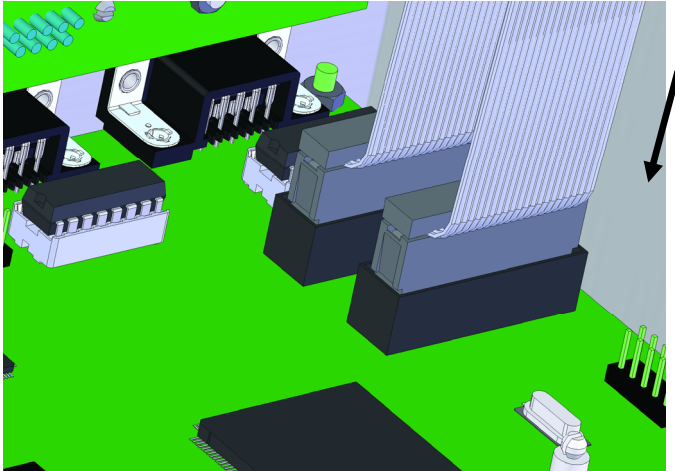
Step 3: Place the board to add as Scale 2 and hold it with the nuts.



Step 4: Place the seal cover and the seal bolts and scale connector bolts.

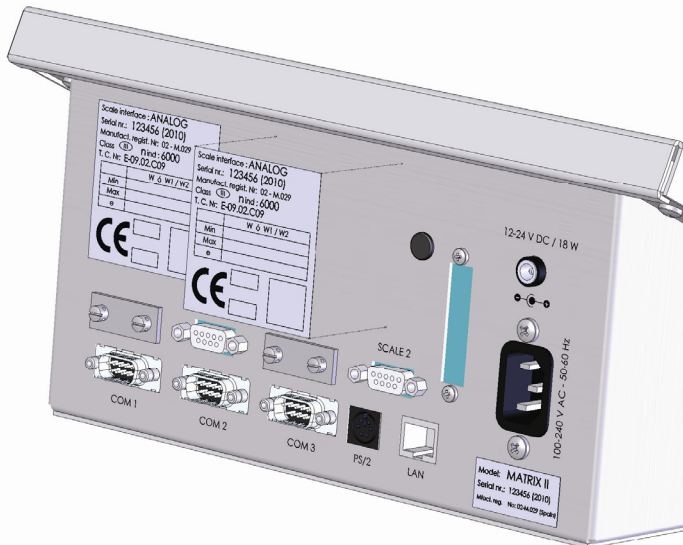


Step 5: Plug the spare scale board to the CPU board.



Step 6: Plug again the display board to the CPU and close the superior board by means of the four bolts.

Step 7: Stick/Replace the scale characteristics label.



END OF PROCEDURE.