



## **SILENT-BLOCK LIFT-OFF PREVENTION SYSTEMS**

**Acc. 35909-35911 (0,3...2t)**

**Acc. 35910-35912 (3...5t)**

## **BASIC MOUNTING INSTRUCTIONS**

(Rev. 1 – 11/12)



1. MATERIAL RECEIVED WITH THE MOUNTING KIT



Figure 1

**\*the Acc. 35909 does not have Belleville (black) washers**

2. NECESSARY TOOLS TO PERFORM THE MOUNTING

**Acc. 35909-35911 (0,3...2 t)**

- SPANNER OF 19mm.
- ALLEN WRENCH 10mm.

**Acc. 35910-35912 (3...5 t)**

- SPANNER OF 30mm.
- ALLEN WRENCH 17mm.



Figure 2

3. PLACE THE ACCESSORY IN ITS INSTALLATION POSITION AND FIX IT TO THE FOUNDATION. ENSURE THAT THE BASE IS FIRM AND LEVEL



Figure 3

4. MOUNT THE LOAD CELL AND THE LOAD BOLT TO THE LOWER PLATE. KEEP IN MIND THE DIRECTION OF THE LOAD ARROW IN THE LOAD CELL

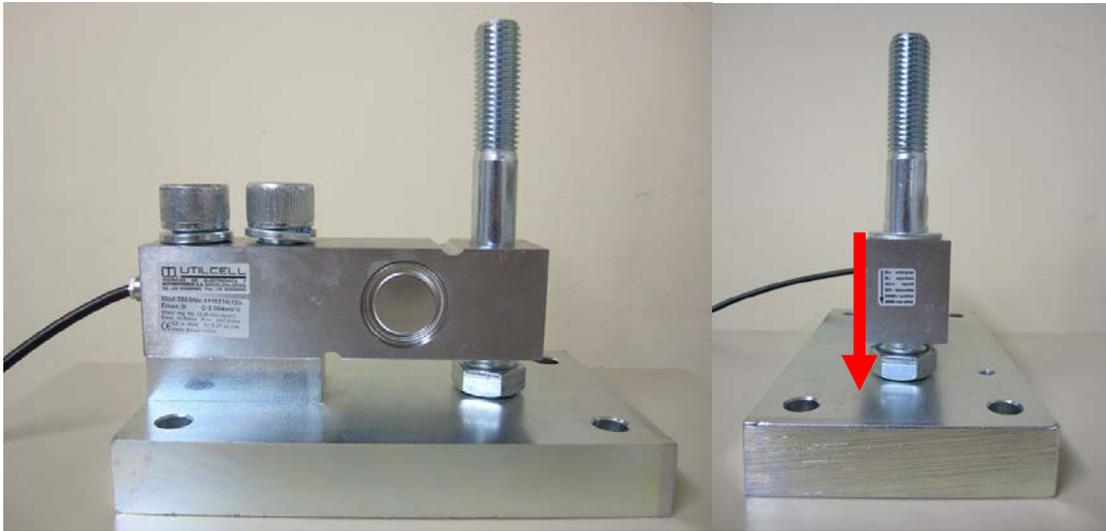


Figure 4

**\* the load bolt mounting for Acc. 35909 is different from Acc. 35910. We should thread the load bolt at the top of the load cell until we can thread a jam nut at the bottom, to lock it. We should leave a clearance of 3-4mm between the lower plate and the load bolt, to allow to the load cell the necessary flexing to work properly.**

5. PERFORM THE MOUNTING OF THE WASHER ABOVE THE LOAD CELL; CONTINUOUSLY MOUNT THE SILENT-BLOCK WITH OUTSIDE METAL CENTRAL LEDGES (Figure 5-right)

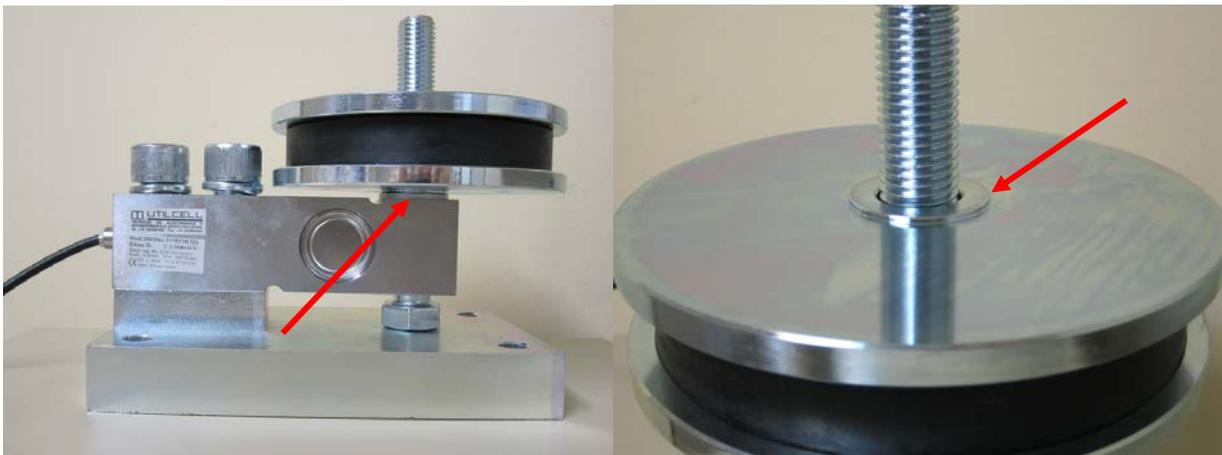


Figure 5

- PERFORM THE INSERTION OF THE GUSSET IN THE SCREW AND COMPLETE THE ASSEMBLY WITH ANOTHER THROUGH WASHER AND TWO BELLEVILLE WASHERS (Acc. 35910) OPPOSITE DIRECTION (INWARD CURVE). NEXT THREAD THE JAM NUT WITH YOUR HANDS UNTIL BELLEVILLE WASHERS, SECURING ANOTHER AGAINST JAM NUT. THIS ONE FIXES IT FIRMLY

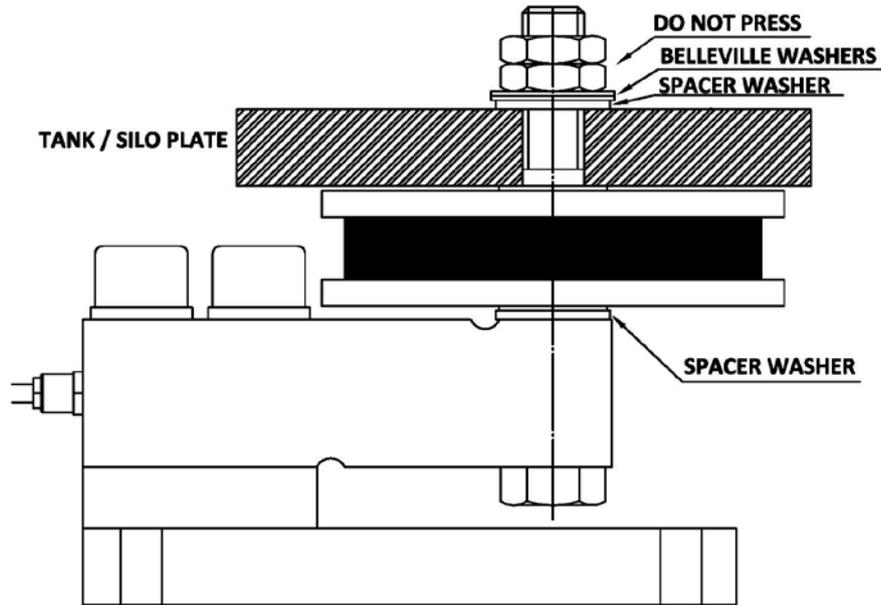


Figure 6

- ASSURE A CENTERED LOAD DISTRIBUTION. OTHERWISE, WE RECOMMEND INSERTING AN EXTRA WASHERS AS A SEPARATION MODE. THESE EXTRA WASHERS ARE ALSO RECOMMENDED TO BE USED AS A LEVELING MODE

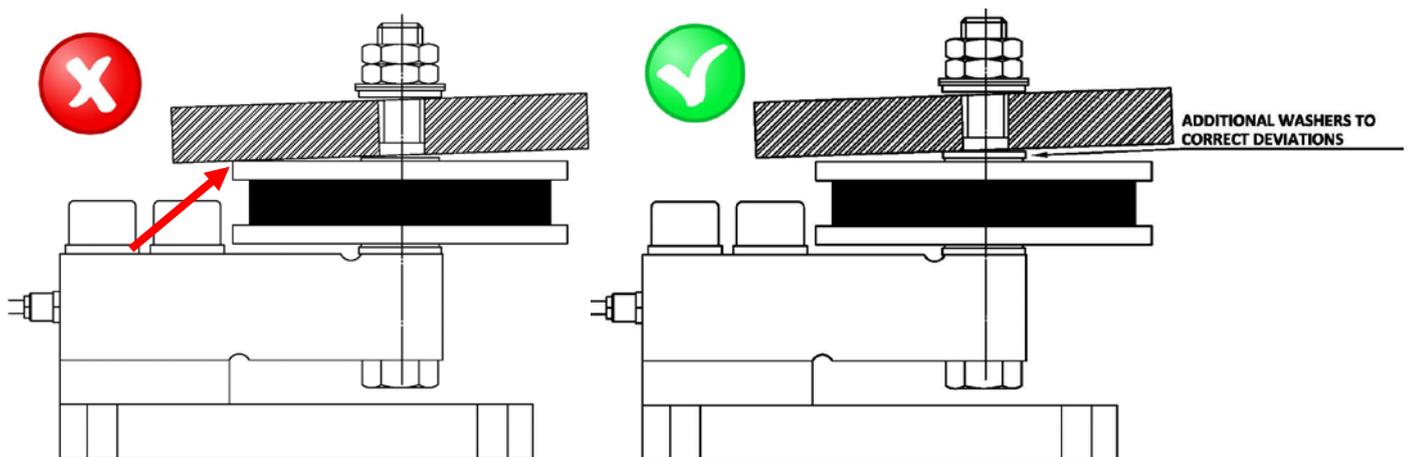


Figure 7